

**IN THE CLAIMS:**

Please cancel claims 1 through 10.

1. (CANCELED)

2. (CANCELED)

3. (CANCELED)

4. (CANCELED)

5. (CANCELED)

6. (CANCELED)

7. (CANCELED)

8. (CANCELED)

9. (CANCELED)

10. (CANCELED)

11. (ORIGINAL) A method for forming a mold-release coating system on a mold surface, comprising:

providing a barrier coating of a substantially liquid wax material, wherein the wax material includes about 7 to about 10 weight percent solids;

applying the wax material onto the mold surface;

permitting wax material to substantially dry after application onto the mold surface;

providing a release powder; and

applying the release powder onto the barrier coating after the wax material has been permitted to substantially dry after application onto the mold surface.

12. (ORIGINAL) A method as set forth in claim 11 wherein the barrier coating comprises at least two layers of the substantially liquid wax material, wherein each layer is permitted to substantially dry after deposition onto the mold surface.

13. (PREVIOUSLY PRESENTED) A method for forming a mold-release coating system on a mold surface, said method comprising the steps of:

providing a barrier coating of a substantially liquid wax material, wherein the wax material includes about 7 to about 10 weight percent solids;

applying the wax material onto the mold surface;

permitting wax material to substantially dry after application onto the mold surface;

providing a release powder, wherein the release powder includes a plurality of droplets of a silicone material encapsulated by a substantially thermoplastic powder material; and

applying the release powder onto the barrier coating after the wax material has been permitted to substantially dry after application onto the mold surface.

14. (ORIGINAL) A method as set forth in claim 13 including the steps of atomizing the silicone material into a plurality of droplets and encapsulating the droplets with a substantially thermoplastic material.

15. (ORIGINAL) A method as set forth in claim 11 wherein said step of applying comprises applying the release powder to the barrier coating in an amount in the range of about 0.3 to 1.0 grams.

16. (ORIGINAL) A method as set forth in claim 11 wherein said step of applying comprises electrostatic spraying the release powder onto the barrier coating.